



CERTIFICAT

CERTIFICADO

СЕРТИФИКАТ

認證證書

CERTIFICATE

ZERTIFIKAT

CERTIFICATE

TÜV SÜD-SBR-WD-3345959.2023.001

Manufacturer: **Dampfkesselbau W.A.M.S.E.R. GmbH
Südstraße 71
DE – 66386 St. Ingbert**

Plant(s): **Südstraße 71
DE – 66386 St. Ingbert**

The above mentioned company fulfills the

**comprehensive quality requirements for fusion
welding of metallic materials**

according to

EN ISO 3834-2

Contract: 23825906

Valid until: December 5, 2026

Munich, December 6, 2023

Zertifizierungsstelle
Werkstoff- und Schweißtechnik


Klaus-Peter Gros



EQ3345959

TÜV SÜD Industrie Service GmbH, Westendstraße 199, 80 686 München, Deutschland



The following range is certified according to EN ISO 3834-2

Scope of production: - Components for steam boilers, such as membrane walls, headers, tube bending, overlay welding (Inconel), convection heating surfaces and stud welds, as well as connecting tubes and welding work on pressure vessels.

Base material(s): - 1.1, 1.2, 5.1, 5.2, 8.1, 8.2, Group 43
(Group(s) according to EN ISO/TR 15608)

Dimension of items: Thickness up to 50 mm, max. length 18 m,
max. \varnothing 4000 mm, max. piece weight 12,5 t

Welding processes: 141 TIG welding with solid filler material (wire/rod)
(Process numbers according to EN ISO 4063)
131 MIG welding with solid wire electrode
783 Drawn arc stud welding with ceramic ferrule or shielding gas

Welding supervisor: Mr. Specher Karl (EWE)
Deputy: Mr. Menzner Georg (EWS)

Personnel for non-destructive testing:
Responsible: Mr. Specher Karl
Deputy: Mr. Meyer Thomas

All other relevant data are detailed in our report no R-(3345957)-23.

Remarks:
None



General Provisions

Should one of the named welding and testing supervisors leave the company, or welding and test procedures or important parts of equipment required for these procedures be changed or any of the welding-related quality assurance measures be modified, this must be reported beforehand to TÜV SÜD Industrie Service GmbH (hereinafter referred to as TÜV SÜD). If necessary, TÜV SÜD will initiate a renewed inspection at the company. The same applies to the permanent discontinuance of welding work.

Should there be any doubts pertaining to the qualification of the company, TÜV SÜD shall have the right to inspect the company and to carry out tests at the company at any time without prior notification.

This certificate can be withdrawn, amended or modified with immediate effect and without any compensation, if the conditions under which it was issued have changed or if the stipulations and provisions outlined in this certificate or the pertinent report have not been observed.

This certificate shall become invalid if the welding supervisor named therein leaves the company.

The authorization shall be suspended for as long as the company does not have a recognized responsible welding supervisor and no accepted deputy is on hand.

Application for renewal should be submitted to TÜV SÜD at least 2 months prior to expiry of the certificate.

Invalid or revoked certificates must be returned immediately to TÜV SÜD.

This certificate may only be copied or published in its entirety for advertising and other purposes. The text of promotional material may not contradict this certificate.